

DIRECTIONS: From HTR, Inc. take Rt. 55W/259S 1.6 miles to New Rt. 55 (4 lane). Continue 19.5 miles to East Moorefield Exit on right. Turn left off the exit ramp onto Old 55W. Continue 3.6 miles to traffic light, turn left onto Rt. 220. Continue 9.2 miles to Hickory Hill on right. HTR Sign on property.